

Highly Diastereoselective Reductive Coupling of 2-Bromo-2,3,3,3-tetrafluoropropanamide with Aldehydes Promoted by Triphenylphosphine—Titanium(IV) Isopropoxide. An Efficient Route to the Synthesis of erythro-α-Fluoro-α-(trifluoromethyl)-β-hydroxy Amides

Kei Sato, Takashi Sekiguchi, Takashi Ishihara,* Tsutomu Konno, and Hiroki Yamanaka

Department of Chemistry and Materials Technology, Kyoto Institute of Technology, Matsugasaki, Sakyo-ku, Kyoto 606-8585, Japan

ishihara@ipc.kit.ac.jp

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The reductive coupling reaction of N-methoxy-N-methyl-2-bromo-2,3,3,3-tetrafluoropropanamide (Weinreb amide) with various aldehydes under the influence of the combined reagent, 1.2 equiv each of triphenylphosphine and titanium(IV) isopropoxide, took place smoothly at ambient temperature to give the corresponding α -fluoro- α -(trifluoromethyl)- β -hydroxy amides in a highly *erythro*-selective manner. The high *erythro* selectivity was also obtained even by employing a combination of triphenylphosphine (1.2 equiv) and a catalytic amount of titanium(IV) isopropoxide.

Introduction

The introduction of fluorine atom(s) into an organic molecule often dramatically alters its chemical properties and pharmacological profiles, especially in the case of biologically active compounds. As a consequence, many efforts have been put forth toward the development of new synthetic routes to various classes of fluorinated compounds.1 Out of the diversity of fluorinated compounds, α-fluoro-α-(trifluoromethyl)- β -hydroxy carbonyl compounds 1 (Scheme 1), involving two successive stereocenters, are recognized as one of the most important synthetic units in organofluorine chemistry as well as in organic synthesis because the nonfluorinated counterparts are frequently found in the frameworks of naturally occurring substances. To synthesize such a compound 1 stereoselectively, as shown in Scheme 1, the aldol reaction of the metal enolate 2 bearing α-fluoro and α-trifluoromethyl (CF₃) groups with aldehydes would be a general and powerful tool, in view of the extensive studies in the nonfluorinated enolate chemistry.2 However, the literature has embraced merely quite limited studies on such a reaction of 2, this being largely because the generation of this type of enolate 2 is often hampered by its decomposition through a fluoride ion elimination.³ Additionally, the enolate 2 is less reactive than the

SCHEME 1

$$\begin{array}{c|ccccc}
\hline
OH & O \\
R^1 & & & & \\
F & CF_3 & & & \\
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 & & & & \\
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nonfluorinated counterpart since the electron density at the reactive carbon decreases owing to the electron withdrawal of the CF_3 group.

Over the past two decades, intense attempts have been made to realize the proper reaction conditions or means which facilitate the aldol reaction in question without fluoride ion elimination. A few modified means for the aldol reaction have been developed successfully. For example, treating a mixture of ethyl 2,3,3,3-tetrafluoropropanoate and various carbonyl compounds in THF with LDA at -90 to -70 °C (called as the electrophilecoexisting aldol reaction) gives the corresponding β -hydroxy esters 1 in 66-80% yields, but with almost no diastereoselectivity.4 1-Substituted 1-perfluoroalkenyl phosphates are subjected to reductive dephosphorylation with diisobutylaluminum hydride to generate the corresponding aluminum enolates, which react smoothly with various aldehydes to give rise to the corresponding β -hydroxy ketones **1** as diastereomeric mixtures in good yields.^{5,6} On the other hand, the highly stereoselective aldol reaction between 2,3,3,3-tetrafluoropropanamides and aldehydes is effected by using Bu₂BOTf and Et₃N, in which the in situ formed boron enolates react with various aldehydes to provide the threo isomers of the corresponding β -hydroxy amides **1** exclusively.^{7,8}

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SCHEME 2

$$F_3C \downarrow Z + RCHO \longrightarrow R \downarrow Z + F_3C \downarrow Z$$

$$F_3C \downarrow Z + F_3C \downarrow Z$$

$$A \downarrow Z + F_3C \downarrow Z$$

a: Z = N(OMe)Me $\mathbf{b} : Z = NBu_2$ $\mathbf{c}: Z = OBn$

During the course of our studies on the chemistry of this type of enolates 2 and their aldol and related reactions, we have successfully attained an efficient and convenient means for the highly stereoselective aldol reaction of the enolate derived from 2-bromo-2,3,3,3tetrafluoropropanamide 3a (Z = N(OMe)Me, Scheme 2). Herein, we wish to describe the results of the reductive coupling reactions between the amides or ester 3 and various aldehydes promoted by a combination of triphenylphosphine and Lewis acid. The reaction of **3a** is the first example of the *erythro*-selective aldol reaction of the type of enolate 2 and can be complementary to the boron enolate-mediated aldol reaction reported previously.8

Results and Discussion

Phosphine/Lewis Acid-Mediated Reductive Coupling Reaction of 3. Recent literature has disclosed the original applications of the combination system of phosphine/Lewis acid to the aldol-type reaction. 9,10 Thus, this combined reagent has the characteristic ability of reducing α-halo carbonyl compounds to generate the corresponding enolate, which reacts smoothly with various carbonyl compounds, affording the coupling products in good yields with high stereoselectivity. These results strongly stimulated us to apply the combined reagent to fluorinated α -bromo carbonyl compounds.

We initiated our research for optimal conditions of the reaction between 2-bromo-2,3,3,3-tetrafluoropropanamide 3a (called as Weinreb amide), prepared readily from the corresponding acid chloride, and the combined reagent. Thus, to a solution of 1.2 equiv of BF₃·Et₂O in CH₂Cl₂ was added 1.2 equiv each of benzaldehyde and triphenylphosphine in this order. After the above reaction mixture was stirred for 10 min at 0 °C, 3a was added and the whole was stirred for 24 h at ambient temperature (Scheme 3). As a result, the desired α -fluoro- α -(trifluoromethyl)-β-hydroxy amide **4aa** was obtained in 37% yield as a diastereomeric mixture of the *erythro*- and *threo*-isomers¹¹ in a ratio of 67:33, respectively, together with the debrominated product **5a** in 44% (Table 1, entry 1). A number of Lewis acids were examined to improve the yield and diastereoselectivity. Neither zinc triflate nor zinc iodide gave the desired adduct at all (entries 2 and 3), and aluminum Lewis acids, such as Et₂AlCl and

EtAlCl₂, effected the reaction with low diastereoselectivity to give a mixture of the erythro- and threo-isomers in 84% and 66% yield, respectively (entries 4 and 5). Changing the Lewis acid from Et₂AlCl to TiCl₂(O-*i*-Pr)₂ resulted in a substantial decrease in the yield (26%), and the *erythro* selectivity was profoundly increased from 67% to 96%, though a large amount of 5a (65% yield) was produced (entry 7). Very interestingly, when Ti(O-i-Pr)₄ was employed as Lewis acid in place of TiCl₂(O-i-Pr)₂, significant improvement of the yield was realized without any decrease of the diastereoselectivity; the coupling product **4aa** was obtained in 84% yield with 97% *erythro* selectivity (entry 8). Other reaction conditions were further examined by using Ti(O-i-Pr)₄ as Lewis acid. As can be seen in entries 10-13, the amounts and the sorts of phosphine used were found to affect both chemical yield and diastereoselectivity. Thus, the use of tributylphosphine furnished a mixture of the erythro- and threo-isomers in a ratio of 43:57 (entry 10). On decreasing the amount of triphenylphosphine from 120 to 20 or 0 mol %, the chemical yield was decreased to 16% and 0%, respectively (entries 11 and 12). It should be noted that the reactions in polar solvents, such as acetonitrile and THF, took place in a highly *erythro*-selective manner, whereas the reaction did not in a nonpolar solvent such as toluene (entries 14-16).

With the optimized reaction conditions (Table 1, entry 8), the reductive coupling reaction of 2-bromo-2,3,3,3tetrafluoropropanamide 3a with various aldehydes was examined. The results are summarized in Table 2.

As in the reaction with benzaldehyde, various aromatic aldehydes, such as p-methylbenzaldehyde, p-methoxybenzaldehyde, and p-fluorobenzaldehyde, underwent the reaction with high diastereoselectivity to afford preferentially the corresponding erythro products 4a in high yields (entries 1–4). The reaction with α , β -unsaturated aldehydes, such as crotonaldehyde and cinnamaldehyde, also efficiently proceeded in a highly diastereoselective fashion (entries 5 and 6). The bulkiness of the aldehyde was observed to affect the efficiency of the reaction. When the substituent R in aldehyde was changed from *n*-propyl to isopropyl or tert-butyl, the yield of 4a was decreased from 72% to 65% or 53% yield, respectively, but the diastereoselectivity was obtained with a satisfactorily high level (entries 7-9).

To expand the scope of this reductive coupling reaction, the reactions of related amide **3b** ($Z = NBu_2$) and ester 3c (Z = OBn) with benzaldehyde were examined similarly.

In sharp contrast to the reaction of the Weinreb amide **3a**, Ti(O-*i*-Pr)₄ did not efficiently promote the reaction of 3b and 3c (entries 1 and 6). Then, a variety of Lewis acids, such as TiCl₄, Zn(OTf)₂, Et₂AlCl, and EtAlCl₂, were reexamined for the reactions both of 3b and of 3c. As summarized in Table 3, Et₂AlCl was very effective for the reaction of **3b** with benzaldehyde, in which the coupling product 4ba was afforded in 90% yield, but with low diastereoselectivity. On the other hand, TiCl4 was found to be a good promoter for the reaction of 3c with benzaldehyde, the desired product 4ca being produced in 60% yield with high erythro selectivity.

From the results mentioned above, it can be assumed that the use of the Weinreb amide 3a and the combined reagent, PPh₃/Ti(O-*i*-Pr)₄, is most favorable for the present

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SCHEME 3

TABLE 1. Reductive Coupling Reaction of 3a with Benzaldehyde (R = Ph) under Various Reaction Conditions

entry	Lewis acid	compd	solvent	yield ^a /% of 4aa	isomer ratio ^a erythro- 4aa /threo- 4aa	yield ^a /% of 5a	recovery ^a /% of 3a
1	BF ₃ ·OEt ₂	PPh ₃	CH ₂ Cl ₂	37	67:33	44	0
2	$Zn(OTf)_2$	PPh_3	CH_2Cl_2	5	68:32	80	5
3	ZnI_2	PPh_3	CH_2Cl_2	0		86	0
4	Et ₂ AlCl	PPh_3	CH_2Cl_2	84	67:33	7	0
5	$EtAlCl_2$	PPh_3	CH_2Cl_2	66	60:40	4	1
6	$TiCl_4$	PPh_3	CH_2Cl_2	b		16	0
7	$TiCl_2(O-i-Pr)_2$	PPh_3	CH_2Cl_2	26	96:4	65	0
8	Ti(O-i-Pr) ₄	PPh_3	CH_2Cl_2	84	97:3	15	0
9	Ti(O-i-Pr)4	$P(OEt)_3$	CH_2Cl_2	0		29	0
10	Ti(O-i-Pr)4	Bu_3P	CH_2Cl_2	30	43:57	43	45
11^{c}	$Ti(O-i-Pr)_4$	Ph_3P	CH_2Cl_2	16	95:5	6	43
12	$Ti(O-i-Pr)_4$	none	CH_2Cl_2	0		0	91
13	none	Ph_3P	CH_2Cl_2	3		82	0
14	$Ti(O-i-Pr)_4$	Ph_3P	MeCN	61	98:2	25	0
15	$Ti(O-i-Pr)_4$	Ph_3P	THF	45	96:4	20	21
16	Ti(O-i-Pr) ₄	Ph_3P	toluene	7		34	44

^a Determined by ¹⁹F NMR. ^b Complex mixture. ^c A catalytic amount of PPh₃ (0.2 equiv) was used.

TABLE 2. Diastereoselective Reductive Coupling Reaction of 3a with Various Aldehydes

entry	R	yield ^a /% of 4a		isomer ratio ^a erythro- 4a /threo- 4a	yield ^a /% of 5a	recovery ^a /% of 3a
1	Ph	84 (73)	4aa	97:3	15	0
2	p-MeC ₆ H ₄	79 (73)	4ab	98:2	12	0
3	p-MeOC ₆ H ₄	77 (61)	4ac	96:4	22	0
4	p-FC ₆ H ₄	82 (76)	4ad	97:3	13	0
5	MeCH=CH	74 (63)	4ae	95:5	15	0
6	PhCH=CH	76 (68)	4af	95:5	17	0
7	<i>n</i> -Pr	72 (60)	4ag	96:4	27	0
8	<i>i-</i> Pr	65 (53)	4ah	95:5	22	0
9	<i>t</i> -Bu	53 (43)	4ai	95:5	25	0

^a Determined by ¹⁹F NMR. Values in parentheses are of isolated yield.

coupling reaction leading to α -fluoro- α -(trifluoromethyl)- β -hydroxy carboxylic acid moiety with high diastereose-lectivity in good yield.

Phosphine/Lewis Acid-Catalyzed Reductive Coupling Reaction of 3a. Next, we investigated the possibility of the phosphine/Lewis acid-catalyzed reaction of 3a.¹² Table 4 summarizes the results of the reactions with benzaldehyde. As shown in entries 1–3, changing the amount of Lewis acid Ti(O-*i*-Pr)₄ from 120 mol % to 10 mol % did not cause any substantial difference in the yields of 4aa and diastereoselectivities. However, the reaction in the presence of only 5 mol % of Ti(O-*i*-Pr)₄ resulted in a slight decrease of the yield, though the diastereoselectivity still remained excellent (entry 4).

With these optimized reaction conditions in hand (Table 4, entry 3), we carried out the phosphine/Lewis acid-catalyzed reaction between **3a** and various aldehydes. These results are tabulated in Table 5. For the reaction with aromatic aldehydes, as shown in entries

1-4, no difference between the stoichiometric and the catalytic Lewis acid system was observed in view of the yields as well as the diastereoselectivities. In the case of α,β -unsaturated aldehydes and n-butyraldehyde, the yields of the corresponding 4a were still high but the diastereoselectivities were decreased to a slight extent (entries 5-7). Moreover, the reaction with bulky aldehydes, such as isobutyraldehyde and pivalaldehyde, led to a significant decrease in the yields of the products (entries 8 and 9).

Stereochemical Assignment and Plausible Reaction Mechanism. The stereochemical assignment of the coupling products **4a** was made as follows. The X-ray structural analysis was carried out for the major isomer of **4ac** obtained from the reaction of **3a** with *p*-methoxybenzaldehyde. The data permitted its stereochemical assignment to the *erythro*-isomer. HMR analysis of **4ac** indicated that the CF₃ resonance due to the *erythro*-isomer appeared at higher field than that of the *threo*-isomer. This tendency to the relative resonances for the two diastereoisomers is also observed for the aldol

⁽¹²⁾ It has been disclosed that a stoichiometric combination of triphenylphosphine and Lewis acid is crucial to facilitate the aldoltype reaction of α -bromo carbonyl compounds, which are limited to N,N-diphenyl amide, thioesters, and ketones. See ref 9.

⁽¹³⁾ For details regarding the X-ray crystal structure of ${\bf 4ac}$, see the Supporting Information.

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TABLE 3. Reductive Coupling Reaction of Amide 3b or Ester 3c with Benzaldehyde

entry	Lewis acid	3	yield ^a /% of 4		isomer ratio ^a erythro- 4 /threo- 4	yield ^a /% of 5	recovery ^a /% of 3
1	Ti(O-i-Pr) ₄	3b	8	4ba		61	16
2	TiCl ₄	3b	51	4ba	62:38	32	0
3	$Zn(OTf)_2$	3b	16	4ba	78:22	65	3
4	Et ₂ AlCl	3b	90	4ba	63:37	9	0
5	$EtAlCl_2$	3b	44	4ba	70:30	52	0
6	$Ti(O-i-Pr)_4$	3c	14	4ca	49:51	31	13
7	TiCl ₄	3c	60	4ca	89:11	26	3
8	$Zn(OTf)_2$	3c	6	4ca	50:50	40	1
9	Et ₂ AlCÎ	3c	19	4ca	64:36	64	2
10	$EtAlCl_2$	3c	15	4ca	50:50	61	2

^a Determined by ¹⁹F NMR.

TABLE 4. Effect of the Amount of Lewis Acid

entry ^a			isomer ratio ^b erythro- 4aa / threo- 4aa	yield ^b /%	recovery ^b /% of 3a
1	120	84	97:3	15	0
2	20	91	97:3	8	0
3	10	87	96:4	7	0
4	5	67	96:4	17	1

^a In all reactions, 1.2 equiv of PPh₃ was employed. ^b Determined by 19F NMR.

products obtained from the boron enolates of *N*,*N*-dialkyl-2,3,3,3-tetrafluoropropanamides.8 On the basis of such relative resonances for the isomers, examining the ¹⁹F NMR spectra of other products 4a made it possible to assign their major isomers as the *erythro*-isomer.

The present reaction probably involves the generation of a titanium enolate which may take part in a sixmembered transition state, as depicted in Scheme 4. Thus, both carbonyl oxygen and phosphorus atom could coordinate Ti(O-i-Pr)4 simultaneously and the ensuing bromine transfer occurs intramolecularly through a closed chairlike transition state. Under this consideration, the *E*-enolate may be disfavored owing to a nonbonded repulsive interaction between a CF₃ group and phenyl substituent of PPh₃ (TS-1 vs TS-2), so that the Z-enolate may be formed preferentially via TS-2. The subsequent coordination of titanium atom to the carbonyl oxygen of aldehyde may lead to a six-membered chairlike transition state TS-4, where the substituent R occupies the equatorial position due to a 1,3-diaxial repulsion (TS-3 vs TS-4). Consequently, the *erythro*-isomer of the product **4a** is produced preferentially.

Conclusion

In summary, we have investigated the reductive coupling reaction between 2-bromo-2,3,3,3-tetrafluoropropanamides or ester 3a-c and various aldehydes under the influence of the combined reagent PPh₃/Ti(O-i-Pr)₄ and found that the reaction of N-methoxy-N-methyl-2bromo-2,3,3,3-tetrafluoropropanamide (3a) with various aldehydes in the presence of 1.2 equiv each of PPh₃ and Ti(O-i-Pr)₄ furnished the corresponding α-fluoro-α-(trifluoromethyl)- β -hydroxy amides **4a** in high yields with high erythro selectivities. Additionally, even use of a catalytic amount of Ti(O-*i*-Pr)₄ for the combined reagent was found to facilitate the reaction efficiently with high erythro selectivities.

Experimental Section

General Methods. Infrared spectra (IR) were recorded on a Shimadzu FTIR-8200A (PC) spectrophotometer. ¹H (500.13 MHz) and ¹³CNMR (125.75 MHz) spectra were measured with a Bruker DRX 500 NMR spectrometer in a chloroform-d (CDCl₃) solution with tetramethylsilane (Me₄Si) as an internal reference. A JEOL JNM-EX90A (84.21 MHz, FT) NMR spectrometer was used for determining 19F NMR spectra in a CDCl₃ solution with CFCl₃ as an internal standard. Mass spectra (MS) and high-resolution mass spectra (HRMS) were taken on a Hitachi M-80B and/or JEOL JMS-700 mass spectrometer by an electron impact (EI), chemical ionization (CI), or FAB (Cs+) method using *m*-nitrobenzyl alcohol as a matrix. Elemental analyses were conducted with a Yanaco CHN CORDER MT-5 instrument.

Materials. 2-Bromo-2,3,3,3-tetrafluoropropanoyl chloride was purchased from Pinnacle Chemicals Ltd. and was used without any purification. Dichloromethane (CH2Cl2) was distilled over calcium hydride under argon. All chemicals were of reagent grade and, if necessary, were purified in the usual manner prior to use. Thin-layer chromatography (TLC) was done with Merck silica gel 60F₂₅₄ plates, and column chromatography was carried out with Wakogel C-200. All reactions were conducted under an atmosphere of argon.

Preparation of N-Methoxy-N-methyl-2-bromo-2,3,3,3**tetrafluoropropanamide** (3a). To a solution of N, O-di-

⁽¹⁴⁾ It was observed that the rotational isomerism in the unsymmetrical (N-methoxy, N-methyl) amide caused broadening of the resonances in the 1 H, 13 C, and 19 F NMR of ${\bf 3a}$ and ${\bf 4a}$. In particular, the methoxy protons for 3a appeared at 3.974 and 3.978 ppm as two peaks, corresponding to the two amide rotamers. Fortunately, the broadening of peaks did not complicate the analysis of diastereomeric distributions of 4a by using the CF₃ resonance peaks.

TABLE 5. Diastereoselective Catalytic Reductive Coupling Reaction of 3a with Various Aldehydes

entry ^a	RCHO	yield ^b /% of 4a		isomer ratio ^b erythro- 4a /threo- 4a	yield ^b /% of 5a	recovery ^b /% of 3a
1	Ph	87 (82)	4aa	96:4	7	0
2	p-MeC ₆ H ₄	84 (66)	4ab	96:4	9	0
3	p-MeOC ₆ H ₄	91 (83)	4ac	95:5	5	0
4	p-FC ₆ H ₄	83 (81)	4ad	97:3	16	0
5	MeCH=CH	91 (83)	4ae	89:11	12	3
6	PhCH=CH	87 (62)	4af	87:13	9	1
7	<i>n</i> -Pr	84 (68)	4ag	90:10	11	0
8	<i>i</i> -Pr	50 (46)	4ah	86:14	37	0
9	<i>t</i> -Bu	20 (5)	4ai	87:13	37	3

^a In all reactions, 1.2 equiv of PPh₃ and 0.1 equiv of $Ti(O-i-Pr)_4$ were employed. ^b Determined by ¹⁹F NMR. Values in parentheses are of isolated yield.

methylhydroxylamine hydrochloride (2.15 g, 11 mmol) in CH₂-Cl₂ (30 mL) was added pyridine (3.48 g, 22 mmol) at 0 °C under an argon atmosphere. After being stirred for 30 min, to this reaction mixture was dropwise added a solution of 2-bromo-2,3,3,3-tetrafluoropropanoyl chloride (4.87 g, 10 mmol) in CH₂-Cl₂ (10 mL) at 0 °C. The whole mixture was then stirred at room temperature for 2 h and the reaction was quenched with a saturated aqueous NaHCO₃ solution (50 mL). The resultant mixture was extracted with CH₂Cl₂ (50 mL × 5), and the organic layers were washed with brine, dried over anhydrous Na₂SO₄, and filtered. The solvents were removed in vacuo, and the residue was purified by silica gel column chromatography (hexane/diethyl ether, 5:1) to afford analytically pure amide **3a** (2.41 g, 9.0 mmol, 90% yield). The amide **3b** (2.2 equiv of Bu₂NH, rt, 3 h, THF) and ester **3c** (1.1 equiv of benzyl alcohol, 1.5 equiv of Et₃N, rt, 3 h, ether) were prepared in a similar manner.

N-Methoxy-*N*-methyl-2-bromo-2,3,3,3-tetrafluoropropanamide (3a): IR (neat) 2947, 1693, 1461, 1292, 1222, 1188, 1103, 956, 902 cm⁻¹; ¹H NMR (CDCl₃) δ 3.30 (br, 3H), 3.974 and 3.978 (s, 3H, rotational isomer); ¹³C NMR (CDCl₃) δ 33.6, 61.4, 90.6 (qd, J = 32.3, 283.9 Hz), 119.9 (dq, J = 29.8, 283.6 Hz), 159.8; ¹⁹F NMR (CDCl₃, CFCl₃) δ -77.3 (d, J = 8.8 Hz, 3F), -139.0 (br, 1F); MS (EI⁺) m/z (rel intensity) 266 (M⁺, 39), 178 (47), 128 (12), 88 (30), 58 (100); HRMS (M⁺) m/z found 266.9515, calcd for C₅H₆⁷⁹BrF₄NO₂ 266.9518.

N,*N*-**Dibutyl-2-bromo-2,3,3,3-tetrafluoropropanamide (3b):** 93% yield; IR (neat) 2939, 2877, 1674, 1434, 1288, 1222, 1184, 1095, 1033, 945, 902, 702, 675 cm⁻¹; ¹H NMR (CDCl₃) δ 0.90 (t, J=7.5 Hz, 3H), 0.91 (t, J=7.5 Hz, 3H), 1.25–1.35 (m, 4H), 1.45–1.70 (m, 4H), 3.08–3.25 (m, 2H), 3.45–3.56 (m, 1H), 3.60–3.72 (m, 1H); ¹³C NMR (CDCl₃) δ 13.5, 13.6, 19.8, 19.9, 28.6, 30.7, 47.2, 48.2, 48.3, 91.9 (qd, J=33.4, 284.6 Hz), 112.0 (dq, J=30.3, 283.7 Hz), 159.5 (d, J=20.3 Hz); ¹⁹F NMR (CDCl₃, CFCl₃) δ –77.0 (d, J=8.7 Hz, 3F), –133.2 to –132.5 (m, 1F); HRMS (M⁺ + H) m/z found 336.0583, calcd for C₁₁H₁₈⁷⁹BrF₄NO₂ 336.0586.

Benzyl 2-bromo-2,3,3,3-tetrafluoropropanoate (3c): 90% yield; IR (neat) 1774, 1501, 1457, 1304, 1265, 1192, 1134, 1018, 918, 741 cm⁻¹; ¹H NMR (CDCl₃) δ 5.16 (s, 2H), 7.20 (s, 5H); ¹³C NMR (CDCl₃) δ 69.7, 88.8 (dq, J=272.3, 57.5 Hz), 119.7 (dq, J=29.5, 284.0 Hz), 128.3, 128.7, 129.0, 133.5, 160.5 (d, J=26.5 Hz); ¹⁹F NMR (CDCl₃) δ -78.0 (d, J=8.8 Hz, 3F), -135.2 (q, J=8.8 Hz, 1F); MS (FAB) m/z (rel intensity) 314 (M⁺, 100); HRMS (FAB) m/z found 313.9573, calcd for (M⁺) C₁₀H₇BrF₄O₂; C, 38.12; H, 2.24. Found: C, 38.02; H, 2.28.

Typical Procedure for the Reductive Coupling Reaction of 3a with Benzaldehyde. To a solution of $Ti(O-i-Pr)_4$ (0.154 g, 0.54 mmol) in CH_2Cl_2 (2 mL) were successively added solutions of benzaldehyde (0.057 g, 0.54 mmol) in CH_2Cl_2 (1 mL), PPh_3 (0.142 g, 0.54 mmol) in CH_2Cl_2 (1 mL), and a (0.121 g, 0.45 mmol) in CH_2Cl_2 (1 mL) at room temperature under an argon atmosphere. After being stirred at the same temperature for 24 h, the reaction mixture was quenched with aqueous 10% HCl (10 mL). The resultant mixture was ex-

tracted with CH_2Cl_2 (20 mL \times 5), and the organic layers were washed with brine followed by drying over anhydrous Na_2SO_4 and filtration. The solvents were removed in vacuo, and the residue was purified by silica gel column chromatography (hexane/diethyl ether, 5:1) to afford analytically pure product **4aa** (0.971 g, 0.329 mmol, 73% yield).

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-3-phenyl-2-(trifluoromethyl)propanamide (4aa): mp 80–82 °C; IR (KBr) 3344, 2943, 1651, 1288, 1196, 999, 968, 810, 748, 698 cm $^{-1}$; 1 H NMR (CDCl $_{3}$) δ 3.22 (br, 3H), 3.53 (s, 3H), 4.35 (br, 1H), 5.29 (d, J=15.5 Hz, 1H), 7.32–7.45 (m, 5H); 13 C NMR (CDCl $_{3}$) δ 33.9, 61.8, 73.7 (d, J=22.7 Hz), 93.5–96.0 (m), 121.3 (dq, J=37.5, 286.8 Hz), 127.8, 128.1, 128.8, 136.4, 164.0 (m); 19 F NMR (CDCl $_{3}$, CFCl $_{3}$) δ -73.8 (d, J=8.8, Hz, 3F), -175.0 to -183.0 (m, 1F); HRMS (FAB+) m/z found 296.0914, calcd for (M++ H) C $_{12}$ H $_{14}$ F $_{4}$ NO $_{3}$ 296.0910. Anal. Calcd for C $_{12}$ H $_{14}$ F $_{4}$ NO $_{3}$: C, 48.82; H, 4.44; N, 4.74. Found: C, 48.63; H, 4.38; N, 4.72.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-3-(4-methylphenyl)-2-(trifluoromethyl)propanamide (4ab): mp 131–133 °C; IR (KBr) 3337, 2943, 1643, 1288, 1200, 1134, 1003, 968 cm $^{-1}$; 1 H NMR (CDCl $_{3}$) δ 2.35 (s, 3H), 3.23 (br, 3H), 3.56 (s, 3H), 4.10 (br, 1H), 5.26 (dd, J=8.0, 16.5 Hz, 1H), 7.12–7.20 (m, 2H), 7.27–7.34 (m, 2H); 13 C NMR (CDCl $_{3}$) δ 21.1, 33.0, 62.0, 73.8 (d, J=23.7 Hz), CF $_{3}$ CF could not be detected. 121.4 (dq, J=28.2, 286.9 Hz), 127.7, 128.9, 133.4, 138.7, a carbonyl carbon could not be detected; 19 F NMR (CDCl $_{3}$, CFCl $_{3}$) δ –73.9 (d, J=6.6 Hz, 3F), –174.0 to –182.0 (m, 1F); HRMS (FAB+) m/z found 310.1071, calcd for (M++H) Cl $_{3}$ H₁₅F₄NO $_{3}$ 309.1066. Anal. Calcd for Cl $_{3}$ H₁₅F₄NO $_{3}$: C, 50.49; H, 4.89; N, 4.53. Found: C, 50.12; H, 4.94; N, 4.42.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-3-(4-methoxyphenyl)-2-(trifluoromethyl)propanamide (4ac): mp 96–97 °C; IR (KBr) 3337, 2943, 2846, 1651, 1516, 1288, 1238, 1188, 999, 968, 787 cm $^{-1}$; ¹H NMR (CDCl₃) δ 3.24 (br, 3H), 3.57 (s, 3H), 3.796 and 3.799 (s, 3H, rotational isomers), 4.16 (br, 1H), 5.26 (d, J= 17.5 Hz, 1H), 6.85–6.92 (m, 2H), 7.30–7.37 (m, 2H); 13 C NMR (CDCl₃) δ 34.0, 55.2, 61.7, 73.4 (d, J= 23.2 Hz), CF₃CF could not be detected. 113.5, 121.3 (dq, J= 28.2, 286.7 Hz), 128.4, 129.0, 159.9, a carbonyl carbon could not be detected; 19 F NMR (CDCl₃, CFCl₃) δ –73.9 (d, J= 6.6 Hz, 3F), –174.0 to –183.0 (m, 1F); HRMS (FAB+) m/z found 326.1019, calcd for (M+ + H) C₁₃H₁₆F₄NO₄ 326.1015. Anal. Calcd for C₁₃H₁₅F₄NO₄: C, 48.00; H, 4.65; N, 4.31. Found: C, 47.94; H, 4.99; N, 4.23.

erythro-N-Methoxy-N-methyl-3-(4-fluorophenyl)-2-fluoro-3-hydroxy-2-(trifluoromethyl)propanamide (4ad): IR (neat) 3422, 2943, 1655, 1512, 1393, 1285, 1203, 999, 849 cm⁻¹; 1 H NMR (CDCl₃) δ 3.24 (br, 3H), 3.57 (s, 3H), 4.2–4.6 (br, 1H), 5.31 (dd, J= 7.0, 17.5 Hz, 1H), 7.04–7.07 (m, 2H), 7.38–7.41 (m, 2H); 13 C NMR (CDCl₃) δ 33.7, 62.0, 73.2 (d, J= 23.2 Hz), 93.0–96.0 (m), 115.1 (d, J= 21.7 Hz), 121.3 (dq, J= 28.1, 286.9 Hz), 129.6–129.8 (m), 132.2, 163.0 (d, J= 248.0 Hz), 163.0–164.2 (m); 19 F NMR (CDCl₃, CFCl₃) δ –73.9 (d, J= 6.6 Hz, 3F), –113.0 to –113.6 (m, 1F), –174.0 to –183.0 (m, 1F); HRMS (FAB+) m/z found 314.0819, calcd for (M+ + H)

SCHEME 4

$$F_{3}C \bigcap_{N}OMe$$

$$Me_{N}OMe$$

$$(PrO)_{4}Ti_{2}OOHe$$

$$PPh_{3}Ti(O^{-1}Pr)_{4}$$

$$(PrO)_{4}Ti_{2}OOHe$$

$$Ph_{3}Ph_{3}P-BH-F$$

$$Ph_{3}P-BH-F$$

$$PPh_{3}P-BH-F$$

$$PPPh_{3}P-BH-F$$

$$PPPH_{$$

 $C_{12}H_{13}F_5NO_3$ 314.0816. Anal. Calcd for $C_{12}H_{12}F_5NO_3\colon C,$ 46.01; H, 3.86; N, 4.47. Found: C, 45.68; H, 3.69; N, 4.32.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-2-(trifluoromethyl)-4-(*E*)-hexenamide (4ae): mp 85–87 °C; IR (neat) 3356, 2943, 1659, 1443, 1458, 1211, 1192, 1142, 991, 968 cm⁻¹; 1 H NMR (CDCl₃) δ 1.76 (d, J = 7.0 Hz, 3H), 3.33 (br, 4H), 3.74 (s, 3H), 4.67 (dd, J = 7.2, 17.5 Hz, 1H), 5.57 (dd, J = 7.2, 15.3 Hz, 1H), 5.90 (dq, J = 6.7, 15.3 Hz, 1H); 13 C NMR (CDCl₃) δ 17.8, 34.0, 61.7, 73.0 (d, J = 23.8 Hz), 93.0~97.0 (m), 121.3 (dq, J = 27.9, 286.6 Hz), 125.5, 132.4, A carbonyl carbon could not be detected.; 19 F NMR (CDCl₃, CFCl₃) δ -73.6 (br s, 3F), -176.0 to -186.0 (m, 1F); HRMS (FAB) m/z found 260.0913, calcd for (M⁺ + H) C_9 H₁₄F₄NO₃ 260.0913. Anal.

Calcd for $C_9H_{13}F_4NO_3$: C, 41.70; H, 5.06; N, 5.40. Found: C, 41.85; H, 5.33; N, 5.34.

erythro-N-Methoxy-*N*-methyl-2-fluoro-3-hydroxy-5-phenyl-2-(trifluoromethyl)-4-(*E*)-pentenamide (4af): IR (neat) 3422, 2943, 1663, 1427, 1389, 1285, 1200, 1142, 968, 694, 664 cm⁻¹; ¹H NMR (CDCl₃) δ 3.30 (br, 4H), 3.71 (s, 3H), 4.92 (dd, J=7.0, 17.0 Hz, 1H), 6.26 (dd, J=7.0, 16.0 Hz, 1H), 6.77 (d, J=16.0 Hz, 1H), 7.25~7.41 (m, 5H); ¹³C NMR (CDCl₃) δ 33.9, 61.9, 73.0 (d, J=23.8 Hz), 93.0~96.4 (m), 121.3 (dq, J=27.9, 286.6 Hz), 123.30, 126.8, 128.3, 128.6, 135.1, 135.9, 164.0 (m); ¹⁹F NMR (CDCl₃, CFCl₃) δ -73.5 (br s, 3F), -177.0 to -184.0 (m, 1F); HRMS (FAB⁺) m/z found 322.1069, calcd for (M⁺ + H) C₁₄H₁₆F₄NO₃ 322.1066. Anal. Calcd for C₁₄H₁₅F₄NO₃: C, 52.34; H, 4.71; N, 4.36. Found: C, 52.37; H, 5.07; N, 4.31.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-2-(trifluoromethyl)hexanamide (4ag): IR (neat) 3345, 2966, 2878, 1663, 1466, 1389, 1285, 1200, 968 cm $^{-1}$; 1 H NMR (CDCl₃) δ 0.97 (t, J=7.0 Hz, 3H), 1.39–1.49 (m, 1H), 1.52–1.75 (m, 3H), 3.32 (br, 4H), 3.75 (s, 3H), 4.18 (ddt, J=2.0, 16.0, 10.0 Hz, 1H); 13 C NMR (CDCl₃) δ 13.7, 18.7, 32.9, 34.0 (m), 62.0 (m), 71.9 (d, J=24.7 Hz), 121.6 (dq, J=28.2, 286.7 Hz), CF₃CF and C=O could not be detected; 19 F NMR (CDCl₃, CFCl₃) δ –74.0 (d, J=6.6 Hz, 3F), –174.0 to –183.0 (m, 1F); HRMS (FAB+) m/z found 262.1060, calcd for (M++H) C₉H₁₆F₄-NO₃ 262.1066.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-4-methyl-2-(trifluoromethyl)pentanamide (4ah): IR (neat) 3460, 2974, 2943, 1663, 1389, 1281, 1204, 964 cm $^{-1}$; 1 H NMR (CDCl $_{3}$) δ 0.98-1.07 (m, 6H), 2.00-2.10 (m, 1H), 3.31 (br, 4H), 3.76 (s, 3H), 3.96 (br, 1H); 13 C NMR (CDCl $_{3}$) δ 16.6, 20.7, 30.0, 33.9 (m), 61.9 (m), 75.6 (d, J=22.6 Hz), 95.0-97.5 (m), 122.2 (dq, J=28.5, 286.9 Hz), 164.0 \sim 165.0 (m); 19 F NMR (CDCl $_{3}$, CFCl $_{3}$) δ -74.4 (br, 3F), -172.0 to -183.0 (m, 1F); HRMS (FAB $^{+}$) m/z found 262.1068, calcd for (M $^{+}$ + H) C $_{9}$ H $_{16}$ F $_{4}$ NO $_{3}$ 262.1066. Anal. Calcd for C $_{9}$ H $_{15}$ F $_{4}$ NO $_{3}$: C, 41.38; H, 5.79; N, 5.36. Found: C, 41.02; H, 5.61; N, 5.08.

erythro-N-Methoxy-N-methyl-2-fluoro-3-hydroxy-4,4-dimethyl-2-(trifluoromethyl)pentanamide (4ai): IR (neat) 3460, 2962, 1651, 1470, 1389, 1276, 1207, 1080, 961 cm $^{-1}$; 1 H NMR (CDCl $_{3}$) δ 1.01 (d, J=2.5 Hz, 9H), 3.08-3.62 (m, 3H), 3.77 (s, 3H), 3.08 (dd, J=8.0, 11.0 Hz, 1H), 4.00-4.62 (m, 1H); 13 C NMR (CDCl $_{3}$) δ 27.0, 34.2 (m), 36.2, 62.2 (m), 78.5 (d, J=23.9 Hz), 121.9 (dq, J=28.8, 288.3 Hz), CF $_{3}$ CF and C=0 could not be detected; 19 F NMR (CDCl $_{3}$, CFCl $_{3}$) δ -75.2 (br s, 3F), -168.0 to -176.5 (m, 1F); HRMS (FAB $^{+}$) m/z found 276.1225, calcd for (M $^{+}$ + H) C $_{10}$ H $_{18}$ F $_{4}$ NO $_{3}$ 276.1223.

N,N-Dibutyl-2-fluoro-3-hydroxy-3-phenyl-2-(trifluoromethyl)propanamide (4ba): IR (neat) 3444, 2935, 2877, 1635, 1458, 1380, 1288, 1180, 1134, 1072, 1029, 1002, 945, 825, 740, 702 cm $^{-1}$; HRMS (FAB $^+$) m/z found 364.1905, calcd for (M $^+$ + H) $\rm C_{10}H_{18}F_4NO_3$ 364.1900.

Erythro isomer: $^1{\rm H}$ NMR (CDCl₃) δ 0.78 (t, J=7.5 Hz, 3H), 0.90 (t, J=7.5 Hz, 3H), 1.00–1.46 (m, 8H), 2.80–3.40 (m, 4H), 5.10–5.18 (m, 1H), 5.20–5.30 (m, 1H), 7.28–7.43 (m, 5H); $^{13}{\rm C}$ NMR (CDCl₃) δ 13.5, 19.6, 20.0, 29.0, 31.1, 47.3, 47.8, 49.0, 73.9 (d, J=25.0 Hz), 93.7 (qd, J=27.9, 213.5 Hz), 121.7 (dq, J=28.0, 287.1 Hz), 127.6–127.8 (m), 128.0, 128.6, 137.0, 163.5 (d, J=18.2 Hz); $^{19}{\rm F}$ NMR (CDCl₃, CFCl₃) δ –74.8 (d, J=8.8 Hz, 3F), –170.5 to –169.5 (m, 1F).

Threo isomer: ^1H NMR (CDCl₃) δ 0.80 (t, J = 6.5 Hz, 3H), 0.87 (t, J = 7.0 Hz, 3H), 0.88 – 1.45 (m, 8H), 2.80 – 3.40 (m, 4H), 5.20 – 5.30 (m), 5.59 (d, J = 24.0 Hz, 1H), 7.28 – 7.43 (m, 5H); ^{13}C NMR (CDCl₃) δ 13.5, 19.6, 20.0, 28.8, 31.2, 47.4, 47.9, 49.0, 74.2 (d, J = 18.7 Hz), 97.9 (qd, J = 28.1, 220.2 Hz), 122.1 (dq, J = 30.5, 287.0 Hz), 128.0, 128.1, 128.8, 136.3, 162.5 (d, J = 18.0 Hz); ^{19}F NMR (CDCl₃, CFCl₃) δ – 72.3 (d, J = 4.4 Hz, 3F), –186.8 to –186.0 (m, 1F).

Benzyl 2-fluoro-3-hydroxy-2-(trifluoromethyl)-3-phenylpropanoate (4ca): IR (neat) 3471, 3075, 3039, 2958, 1770, 1496, 1458, 1377, 1276, 1195, 1137, 1087, 1041 cm $^{-1}$; HRMS (EI) m/z found 342.0870, calcd for (M $^+$) C $_9$ H $_{16}$ F $_4$ NO $_3$ 342.0878.

Erythro isomer: 1 H NMR (CDCl₃) δ 2.82 (br, 1H), 5.31 (s, 2H), 5.28–5.38 (m, 1H), 7.09–7.37 (m, 10H); 13 C NMR (CDCl₃) δ 68.7, 73.2 (d, J=19.2 Hz), 94.6 (qd, J=29.9, 210.9 Hz), 120.6 (dq, J=28.2, 286.1 Hz), 127.7–127.8 (m), 128.2, 128.4, 128.6, 128.7, 129.3, 134.1, 135.5, 163.7 (d, J=25.2 Hz); 19 F NMR (CDCl₃, CFCl₃) δ –74.2 (d, J=7.6 Hz, 3F), –187.1 (dq, J=7.6, 21.2 Hz, 1F).

Thero isomer: $^1{\rm H}$ NMR (CDCl₃) δ 2.65 (br, 1H), 5.04 (s, 2H), 5.28–5.38 (m, 1H), 7.09–7.37 (m, 10H); $^{13}{\rm C}$ NMR (CDCl₃) δ 68.4, 73.2 (d, J=19.2 Hz), 94.8 (qd, J=29.9, 210.9 Hz), 121.2 (dq, J=29.8, 286.9 Hz), 127.6–127.7 (m), 128.2, 128.4, 128.5, 128.7, 129.3, 133.6, 135.3, 162.9 (d, J=23.8 Hz); $^{19}{\rm F}$ NMR (CDCl₃, CFCl₃) δ –73.5 (d, J=5.9 Hz, 3F), –191.6 (dq, J=5.9, 24.2 Hz, 1F).

X-ray Crystal Structure for 4ac. A colorless prismatic crystal (from hexane—diethyl ether) of approximate dimensions of $0.50 \times 0.20 \times 0.10$ mm was mounted on a glass fiber with epoxy cement. Data were collected on a Rigaku AFC7R diffractometer with graphite-monochromated Cu K α radiation and a rotating anode genetator. The material crystallized in

the monoclinic space group C2/c with a=8.270(4) Å, b=12.122(4) Å, c=8.071(2) Å, b=97.32(3) Å, V=744.9(4) ų, and Z=2. Data collection, reduction, solution, and refinement were all carried out using the 'teXsan' crystallographic software package from Molecular Structure Corp. All non-H atoms were refined anisotropically; 3566 observations, 398 variables; $R_1=0.076$ for $F_2\geq 4\sigma(F2)$ and $wR_2=0.183$ for all F_2 .

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Supporting Information Available: ORTEP drawing of *erythro-***4ac**, NMR spectra, and ¹⁹F NMR chemical shift data. This material is available free of charge via the Internet at http://pubs.acs.org.

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